

**Work Order ID 69421**

Tuesday, May 10, 2011 3:33:32 PM



Page 1

Item ID: D412-709-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Escape Panel Modification

Start Date: 5/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

11-05-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
11N-D412-709	Rev C								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPPD412-709-011 CHG001

8, 11/05/11

JG CL 11-5-12

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

JB 11/05/11

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8, 11/05/11

④

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Stop



Item Name: Escape Panel Modification

Start Date: 5/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-709-011  
Location: \_\_\_\_\_

N/A

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/11/11 (1)

11/5/11

MF

11-05-16

# Picklist Print

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Work Order ID: 69421

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Start Date: 5/10/2011

Required Date: 5/16/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM  
IPP rev C removed sub-components 07.11.12 EC IPP Rev:D  
10.05.20 added D3561-1 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6-20A Bolt		Purchased	No			110	Each	41.0000	3	13 ✓			
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST342			41					
					110915			11		110915			
					114941			30					
AN960JD10L Washer	NAS1149D0332J	Purchased	No			110	Each	0.0000	2	.2 ✓			
										117291			
AN960JD616 Washer	NAS1149D0663J	Purchased	No			110	Each	0.0000	5	.5 ✓			
										117291			
AN960JD616L Washer		Purchased	No			110	Each	76.0000	5	15 ✓			
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST347			76					
					111819			76		111819			
D3118-3 Sign Assembly		Manufactured	No			110	Each	8.0000	1	1 ✓			
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST034			8					
					60317			7		60317			
					61274			1					

# Picklist Print

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Work Order ID: 69421



Parent Item: D412-709-011



Parent Item Name: Escape Panel Modification

Start Date: 5/10/2011

Required Date: 5/16/2011

Start Qty: 1.00

Required Qty: 1.00

D3224-1

Manufactured No

110

Each

8.0000

1

1

✓



Frame



JB

Location

Loc Qty

Loc Code

ST217

4

58011

4

ST218

4

65869

4

65869

D3239-1

Manufactured No

110

Each

3.0000

2

2

✓



Cover



JB

Location

Loc Qty

Loc Code

ST044

3

55609

3

55609

D412-709-013

CHC761

Manufactured No

110

Each

6.0000

1

1

✓



Escape Panel Push Out Window



JB

Location

Loc Qty

Loc Code

FG059

6

44528

3

44943

3

45528

MS21042L3

Purchased No

110

Each

2,355.000

2

2

✓



Nut



JB 11/05/11

Location

Loc Qty

Loc Code

ST300

2355

116391

11

116540

378

116549

766

117441

800

117601

400

116540

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Shop Packet Print

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# Picklist Print

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Work Order ID: 69421



Parent Item: D412-709-011



Parent Item Name: Escape Panel Modification

Start Date: 5/10/2011

Required Date: 5/16/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Purchased

No

110

Each

286.0000

3

3

✓



Nut



JB

CC

Location

Loc Qty

Loc Code

ST300

286

117343

286

117343

MS35207-262

Purchased

No

110

Each

204.0000

2

2

✓



Screw



JB 11/05/11

Location

Loc Qty

Loc Code

ST295

204

109840

4

115016

200

109840

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Shop Packet Print

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## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW